

Soft Drink Manufacturing: 2002

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U.S. Department of Commerce
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-- Not applicable for this report.

Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

| Industry and year ¹ | Com- panies ² | All estab- lish- ments ³ | All employees | | Production workers | | | Value added (\$1,000) | Total cost of materials (\$1,000) | Total value of shipments (\$1,000) | Total capital expendi- tures (\$1,000) |
|---|-----------------------------|--|---------------------|----------------------|---------------------|------------------|--------------------|-----------------------------|--|---|---|
| | | | Number ⁴ | Payroll (\$1,000) | Number ⁴ | Hours (1,000) | Wages (\$1,000) | | | | |
| 312111, Soft drink manufacturing 2002.. | 293 | 514 | 62 930 | 2 374 819 | 28 720 | 59 974 | 964 182 | 12 243 780 | 19 806 106 | 32 016 901 | 1 225 548 |
| 2001.. | N | N | 74 122 | 2 623 340 | 31 106 | 64 868 | 971 804 | 13 281 107 | 21 146 077 | 34 383 286 | 878 406 |
| 2000.. | N | N | 73 806 | 2 541 043 | 32 213 | 68 740 | 984 901 | 12 553 367 | 20 471 967 | 33 018 331 | 896 498 |
| 1999.. | N | N | 70 747 | 2 386 833 | 30 793 | 66 016 | 947 949 | 12 976 878 | 19 455 383 | 32 318 555 | 802 349 |
| 1998.. | N | N | 73 212 | 2 426 218 | 31 567 | 67 403 | 946 248 | 13 395 157 | 18 917 030 | 32 268 227 | 877 411 |
| 1997.. | 388 | 614 | 73 343 | 2 377 922 | 31 712 | 69 764 | 930 608 | 12 422 141 | 18 979 093 | 31 376 263 | 832 284 |

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

| Industry and geographic area | E ¹ | All establishments ² | | All employees | | Production workers | | | Value added (\$1,000) | Total cost of materials (\$1,000) | Total value of shipments (\$1,000) | Total capital expenditures (\$1,000) |
|----------------------------------|----------------|---------------------------------|---------------------------|---------------------|-------------------|---------------------|---------------|-----------------|-----------------------|-----------------------------------|------------------------------------|--------------------------------------|
| | | Total | With 20 employees or more | Number ³ | Payroll (\$1,000) | Number ³ | Hours (1,000) | Wages (\$1,000) | | | | |
| 312111, Soft drink manufacturing | | | | | | | | | | | | |
| United States | 1 | 514 | 380 | 62 930 | 2 374 819 | 28 720 | 59 974 | 964 182 | 12 243 780 | 19 806 106 | 32 016 901 | 1 225 548 |
| Alabama | 1 | 6 | 5 | 1 425 | 46 973 | 696 | 1 546 | 17 475 | 145 313 | 433 986 | 578 689 | 27 283 |
| Arizona | 1 | 11 | 8 | 1 349 | 46 483 | 457 | 934 | 13 467 | 173 186 | 433 152 | 608 435 | 25 071 |
| California | — | 51 | 37 | 6 556 | 271 934 | 2 755 | 5 712 | 112 004 | 1 856 267 | 1 941 549 | 3 786 924 | 173 442 |
| Colorado | — | 6 | 6 | 1 065 | 40 535 | 295 | 637 | 8 133 | 266 552 | 259 825 | 522 092 | 40 179 |
| Connecticut | 9 | 8 | 2 | 192 | 6 705 | 101 | 213 | 3 007 | 17 227 | 54 021 | 71 248 | 2 743 |
| Florida | 1 | 22 | 20 | 3 193 | 91 555 | 1 545 | 3 402 | 36 408 | 502 773 | 1 148 580 | 1 645 560 | 93 814 |
| Georgia | 1 | 13 | 11 | 1 874 | 60 456 | 795 | 1 618 | 21 906 | 308 523 | 496 010 | 800 405 | 49 858 |
| Hawaii | — | 6 | 5 | 448 | 17 049 | 139 | 274 | 3 994 | 64 515 | 95 158 | 160 176 | 4 902 |
| Illinois | 1 | 20 | 13 | 2 269 | 73 950 | 971 | 2 103 | 31 913 | 176 326 | 888 574 | 1 073 767 | 25 189 |
| Indiana | — | 8 | 8 | 1 189 | 40 763 | 924 | 1 917 | 28 788 | 489 947 | 679 677 | 1 162 252 | 61 102 |
| Iowa | 2 | 4 | 4 | 609 | 18 363 | 216 | 410 | 7 113 | 116 099 | 137 713 | 255 377 | 6 259 |
| Kentucky | 4 | 9 | 7 | 970 | 35 586 | 248 | 534 | 7 944 | 96 801 | 166 572 | 262 557 | 9 635 |
| Louisiana | — | 9 | 7 | 1 135 | 31 723 | 551 | 1 190 | 15 478 | 34 965 | 363 430 | 398 452 | 23 546 |
| Maryland | 1 | 13 | 11 | 1 242 | 51 083 | 512 | 1 023 | 18 573 | 159 190 | 477 229 | 637 493 | 21 006 |
| Massachusetts | 2 | 10 | 6 | 1 680 | 66 944 | 846 | 1 780 | 29 680 | 238 689 | 395 391 | 637 127 | 16 693 |
| Michigan | — | 14 | 13 | 3 240 | 125 384 | 1 440 | 2 836 | 53 539 | 832 050 | 928 314 | 1 753 585 | 48 064 |
| Minnesota | — | 7 | 4 | 869 | 38 203 | 511 | 1 076 | 14 913 | 38 632 | 444 202 | 482 865 | 10 102 |
| Missouri | — | 11 | 8 | 1 114 | 32 547 | 748 | 1 580 | 17 956 | 278 924 | 379 642 | 655 920 | 18 982 |
| Montana | 4 | 6 | 4 | 247 | 6 691 | 121 | 146 | 1 768 | 15 858 | 43 300 | 58 883 | 3 271 |
| New Jersey | — | 19 | 11 | 2 314 | 104 765 | 1 211 | 2 617 | 53 715 | 619 117 | 604 639 | 1 223 816 | 34 782 |
| New York | 3 | 37 | 20 | 3 969 | 148 682 | 1 917 | 3 910 | 64 867 | 721 666 | 978 275 | 1 697 472 | 82 729 |
| North Carolina | 1 | 15 | 13 | 1 453 | 58 616 | 658 | 1 348 | 24 730 | 593 130 | 533 872 | 1 127 040 | 25 395 |
| Ohio | 3 | 20 | 16 | 3 341 | 119 759 | 1 697 | 3 506 | 55 717 | 766 187 | 1 126 802 | 1 903 045 | 28 027 |
| Oklahoma | — | 7 | 4 | 1 067 | 39 342 | 169 | 395 | 5 060 | 196 100 | 238 054 | 434 529 | 18 278 |
| Oregon | 2 | 9 | 6 | 662 | 26 914 | 170 | 342 | 5 630 | 78 761 | 210 172 | 287 655 | 12 286 |
| Pennsylvania | 1 | 30 | 18 | 3 966 | 164 484 | 1 892 | 3 917 | 69 518 | 511 406 | 879 590 | 1 402 168 | 59 088 |
| South Carolina | — | 4 | 3 | 642 | 19 838 | 238 | 557 | 7 740 | 167 601 | 260 470 | 427 709 | 11 024 |
| Tennessee | — | 15 | 9 | 967 | 34 815 | 607 | 1 334 | 20 200 | 315 278 | 516 197 | 832 343 | 21 484 |
| Texas | 1 | 39 | 32 | 6 776 | 272 678 | 2 827 | 5 978 | 89 141 | 1 211 173 | 1 987 585 | 3 191 018 | 98 077 |
| Utah | 4 | 4 | 4 | 336 | 12 763 | 195 | 408 | 6 456 | 40 335 | 192 494 | 231 623 | 11 386 |
| Virginia | — | 15 | 13 | 1 387 | 54 878 | 597 | 1 240 | 20 845 | 241 943 | 549 112 | 791 302 | 16 248 |
| Washington | — | 15 | 14 | 1 255 | 51 341 | 680 | 1 342 | 26 365 | 177 114 | 421 408 | 590 878 | 15 988 |
| Wisconsin | — | 11 | 7 | 905 | 35 601 | 601 | 1 249 | 23 656 | 178 161 | 342 073 | 523 071 | 10 306 |

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 3. Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

| Item | Value |
|--|-----------------------|
| 312111, Soft drink manufacturing | |
| Companies ¹ | number.. 293 |
| All establishments ² | number.. 514 |
| Establishments with 1 to 19 employees | number.. 134 |
| Establishments with 20 to 99 employees | number.. 156 |
| Establishments with 100 employees or more | number.. 224 |
| All employees ³ | number.. 62 930 |
| Total compensation | \$1,000.. 3 049 159 |
| Annual payroll | \$1,000.. 2 374 819 |
| Total fringe benefits | \$1,000.. 674 340 |
| Production workers, average for year | number.. 28 720 |
| Production workers on March 12 | number.. 28 085 |
| Production workers on May 12 | number.. 29 084 |
| Production workers on August 12 | number.. 29 425 |
| Production workers on November 12 | number.. 28 212 |
| Production worker hours | 1,000.. 59 974 |
| Production worker wages | \$1,000.. 964 182 |
| Total cost of materials | \$1,000.. 19 806 106 |
| Materials, parts, containers, packaging, etc., used | \$1,000.. 17 539 201 |
| Resales | \$1,000.. 1 937 971 |
| Purchased fuels | \$1,000.. 87 178 |
| Purchased electricity | \$1,000.. 148 726 |
| Contract work | \$1,000.. 93 030 |
| Quantity of electricity purchased for heat and power | 1,000 kWh.. 2 245 456 |
| Quantity of electricity generated less sold for heat and power | 1,000 kWh.. 12 305 |
| Total value of shipments | \$1,000.. 32 016 901 |
| Primary products value of shipments | \$1,000.. 27 127 146 |
| Secondary products value of shipments | \$1,000.. 2 301 953 |
| Total miscellaneous receipts | \$1,000.. 2 462 833 |
| Value of resales | \$1,000.. 2 381 306 |
| Contract receipts | \$1,000.. 38 393 |
| Other miscellaneous receipts | \$1,000.. 43 134 |
| Primary products specialization ratio | percent.. 92 |
| Value of primary products shipments made in all industries | \$1,000.. 28 411 698 |
| Value of primary products shipments made in this industry | \$1,000.. 27 127 146 |
| Value of primary products shipments made in other industries | \$1,000.. 1 284 552 |
| Coverage ratio | percent.. 95 |
| Value added | \$1,000.. 12 243 780 |
| Total inventories, beginning of year | \$1,000.. 1 240 579 |
| Finished goods inventories | \$1,000.. 644 272 |
| Work-in-process inventories | \$1,000.. 50 166 |
| Materials and supplies inventories | \$1,000.. 546 141 |
| Total inventories, end of year | \$1,000.. 1 293 957 |
| Finished goods inventories | \$1,000.. 673 815 |
| Work-in-process inventories | \$1,000.. 53 608 |
| Materials and supplies inventories | \$1,000.. 566 534 |
| Gross value of depreciable assets (acquisition costs) at beginning of year | \$1,000.. 10 374 121 |
| Total capital expenditures (new and used) | \$1,000.. 1 225 548 |
| Buildings and other structures (new and used) | \$1,000.. 185 268 |
| Machinery and equipment (new and used) | \$1,000.. 1 040 280 |
| Automobiles, trucks, etc., for highway use | \$1,000.. 69 181 |
| Computers and peripheral data processing equipment | \$1,000.. 45 720 |
| All other expenditures for machinery and equipment | \$1,000.. 925 379 |
| Total retirements | \$1,000.. 374 069 |
| Gross value of depreciable assets at end of year | \$1,000.. 11 225 600 |
| Depreciation charges during year | \$1,000.. 715 847 |
| Total rental payments | \$1,000.. 147 789 |
| Buildings and other structures | \$1,000.. 75 568 |
| Machinery and equipment | \$1,000.. 72 221 |
| Total other expenses ⁴ | \$1,000.. 1 082 909 |
| Response coverage ratio ⁵ | percent.. 84 |
| Repair and maintenance services of buildings and/or machinery ⁴ | \$1,000.. 148 667 |
| Communications services ⁴ | \$1,000.. 25 107 |
| Legal services ⁴ | \$1,000.. 13 876 |
| Accounting, auditing, and bookkeeping services ⁴ | \$1,000.. 6 253 |
| Advertising and promotional services ⁴ | \$1,000.. 153 908 |
| Expensed computer hardware and supplies and purchased computer services ⁴ | \$1,000.. 20 161 |
| Refuse removal (including hazardous waste) services ⁴ | \$1,000.. 46 257 |
| Management consulting and administrative services ⁴ | \$1,000.. 32 447 |
| Taxes and license fees ⁴ | \$1,000.. 69 723 |
| All other expenses ⁴ | \$1,000.. 566 509 |

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Based on Annual Survey of Manufactures (ASM) sample data.

⁵A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

| Employment size class | E ¹ | All establishments ² | All employees | | Production workers | | | Value added (\$1,000) | Total cost of materials (\$1,000) | Total value of shipments (\$1,000) | Total capital expenditures (\$1,000) |
|---|----------------|---------------------------------|---------------------|-------------------|---------------------|---------------|-----------------|-----------------------|-----------------------------------|------------------------------------|--------------------------------------|
| | | | Number ³ | Payroll (\$1,000) | Number ³ | Hours (1,000) | Wages (\$1,000) | | | | |
| 312111, Soft drink manufacturing | | | | | | | | | | | |
| All establishments | 1 | 514 | 62 930 | 2 374 819 | 28 720 | 59 974 | 964 182 | 12 243 780 | 19 806 106 | 32 016 901 | 1 225 548 |
| Establishments with— | | | | | | | | | | | |
| 1 to 4 employees | 9 | 76 | 155 | 4 888 | 77 | 113 | 1 652 | 20 209 | 26 366 | 45 586 | 2 401 |
| 5 to 9 employees | 8 | 30 | 233 | 8 931 | 78 | 147 | 2 142 | 34 793 | 47 170 | 81 655 | 4 462 |
| 10 to 19 employees | 5 | 28 | 406 | 14 846 | 156 | 307 | 5 061 | 51 796 | 87 474 | 139 127 | 8 051 |
| 20 to 49 employees | 3 | 70 | 2 337 | 88 249 | 1 112 | 2 256 | 36 814 | 515 651 | 688 609 | 1 202 211 | 36 982 |
| 50 to 99 employees | 1 | 86 | 6 242 | 226 242 | 3 476 | 7 105 | 117 063 | 1 469 193 | 2 404 312 | 3 861 751 | 101 215 |
| 100 to 249 employees | 1 | 152 | 24 756 | 931 106 | 13 523 | 28 635 | 442 869 | 4 821 608 | 9 725 401 | 14 542 857 | 551 374 |
| 250 to 499 employees | — | 60 | 20 771 | 792 925 | 7 974 | 16 752 | 273 681 | 3 990 421 | 5 409 852 | 9 393 594 | 392 256 |
| 500 to 999 employees | 3 | 12 | 8 030 | 307 632 | 2 324 | 4 659 | 84 900 | 1 340 109 | 1 416 922 | 2 750 120 | 128 807 |
| 1,000 to 2,499 employees | — | — | — | — | — | — | — | — | — | — | — |
| 2,500 employees or more | — | — | — | — | — | — | — | — | — | — | — |
| Administrative records ⁴ | 9 | 96 | 450 | 16 476 | 166 | 302 | 4 414 | 65 933 | 89 237 | 155 172 | 9 231 |

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

| Industry or product class code | Industry or primary product class | All establishments ¹ | All employees | | Production workers | | | Value added (\$1,000) | Total cost of materials (\$1,000) | Total value of shipments (\$1,000) | Total capital expenditures (\$1,000) |
|--------------------------------|--------------------------------------|---------------------------------|---------------------|-------------------|---------------------|---------------|-----------------|-----------------------|-----------------------------------|------------------------------------|--------------------------------------|
| | | | Number ² | Payroll (\$1,000) | Number ² | Hours (1,000) | Wages (\$1,000) | | | | |
| 312111 | Soft drink manufacturing | 514 | 62 930 | 2 374 819 | 28 720 | 59 974 | 964 182 | 12 243 780 | 19 806 106 | 32 016 901 | 1 225 548 |
| 3121111 | Bottled carbonated soft drinks | 112 | 19 732 | 756 660 | 8 531 | 17 941 | 297 176 | 4 364 667 | 6 771 985 | 11 126 544 | 308 737 |
| 3121114 | Canned carbonated soft drinks | 123 | 21 555 | 792 113 | 9 618 | 20 144 | 299 987 | 3 655 186 | 8 360 561 | 11 994 859 | 468 467 |
| 312111A | Non-carbonated soft drinks | 46 | 8 080 | 326 105 | 6 049 | 12 717 | 224 775 | 2 553 853 | 2 128 687 | 4 675 129 | 239 076 |

¹Includes establishments with payroll at any time during the year.

²Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6a. **Products Statistics: 2002 and 1997**

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

| Product code | Product | Number of companies with shipments of \$100,000 or more | Quantity of production for all purposes | Product shipments | |
|--------------|---|---|---|-------------------|--------------------------|
| | | | | Quantity | Value (\$1,000) |
| 312111 | Soft drink manufacturing | 2002.. N 1997.. N | X X | X X | 28 411 698 28 778 316 |
| 3121111 | Bottled carbonated soft drinks | 2002.. N 1997.. N | X X | X X | 10 490 474 9 094 971 |
| 31211112 | Bottled carbonated soft drinks in refillable glass bottles (regular and diet) | 2002.. N 1997.. N | X X | X X | 552 770 S |
| 3121111200 | Bottled carbonated soft drinks in refillable glass bottles (regular and diet) (value of quantity detail) | 2002.. 13 1997.. N | X X | S N | 552 770 N |
| 3121111221 | Regular bottled carbonated soft drinks containing some real juice, in refillable glass bottles | 2002.. N 1997.. N | X X | S D | X X |
| 3121111231 | Regular bottled carbonated soft drinks containing kola extract, except those with some real juice, in refillable glass bottles | 2002.. N 1997.. N | X X | S S | X X |
| 3121111241 | Regular bottled carbonated soft drinks containing lemon, lime, and lemon-lime combinations, except those with some real juice, in refillable glass bottles | 2002.. N 1997.. N | X X | S S | X X |
| 3121111251 | Other regular bottled carbonated soft drink flavors (including carbonated waters, sparkling waters, and club soda, except those with some real juice) in refillable glass bottles | 2002.. N 1997.. N | X X | S S | X X |
| 3121111261 | Diet bottled carbonated soft drinks containing some real juice, in refillable glass bottles | 2002.. N 1997.. N | X X | S S | X X |
| 3121111271 | Diet bottled carbonated soft drinks containing kola extract, except those with some real juice, in refillable glass bottles | 2002.. N 1997.. N | X X | S D | X X |
| 3121111281 | Diet bottled carbonated soft drinks containing lemon, lime, and lemon-lime combinations, except those with some real juice, in refillable glass bottles | 2002.. N 1997.. N | X X | S D | X X |
| 3121111291 | Other diet bottled carbonated soft drink flavors (including carbonated waters, sparkling waters, and club soda, except those with some real juice) in refillable glass bottles | 2002.. N 1997.. N | X X | S S | X X |
| 31211114 | Bottled carbonated soft drinks in non-refillable glass bottles (regular and diet) | 2002.. N 1997.. N | X X | X X | 311 304 S |
| 3121111400 | Bottled carbonated soft drinks in non-refillable glass bottles (regular and diet) (value of quantity detail) | 2002.. 35 1997.. N | X X | S N | 311 304 N |
| 31211114B1 | Regular bottled carbonated soft drinks containing some real juice, in nonrefillable glass bottles | 2002.. N 1997.. N | X X | S S | X X |
| 31211114C1 | Regular bottled carbonated soft drinks containing kola extract, except those with some real juice, in nonrefillable glass bottles | 2002.. N 1997.. N | X X | S S | X X |
| 31211114D1 | Regular bottled carbonated soft drinks containing lemon, lime, and lemon-lime combinations, except those with some real juice, in nonrefillable glass bottles | 2002.. N 1997.. N | X X | S S | X X |
| 31211114E1 | Carbonated waters, sparkling waters, and club soda (except those with some real juice), in nonrefillable glass bottles | 2002.. N 1997.. N | X X | S D | X X |
| 31211114F1 | Other regular bottled carbonated soft drink flavors, including club soda, except those with some real juice, in nonrefillable glass bottles | 2002.. N 1997.. N | X X | S D | X X |
| 31211114G1 | Diet bottled carbonated soft drinks containing some real juice, in nonrefillable glass bottles | 2002.. N 1997.. N | X X | S S | X X |
| 31211114H1 | Diet bottled carbonated soft drinks containing kola extract, except those with some real juice, in nonrefillable glass bottles | 2002.. N 1997.. N | X X | S D | X X |
| 31211114J1 | Diet bottled carbonated soft drinks containing lemon, lime, and lemon-lime combinations, except those with some real juice, in nonrefillable glass bottles | 2002.. N 1997.. N | X X | S S | X X |
| 31211114K1 | Other diet bottled carbonated soft drink flavors (including carbonated waters, sparkling waters, and club soda, except those with some real juice) in nonrefillable glass bottles | 2002.. N 1997.. N | X X | S D | X X |
| 31211116 | Bottled carbonated soft drinks in plastics bottles (regular and diet) | 2002.. N 1997.. N | X X | X X | 9 548 768 S |
| 3121111600 | Bottled carbonated soft drinks in plastics bottles (regular and diet) (value of quantity detail) | 2002.. 75 1997.. N | X X | S N | 9 548 768 N |
| 31211116L1 | Regular bottled carbonated soft drinks containing some real juice, in plastic bottles | 2002.. N 1997.. N | X X | S D | X X |
| 31211116M1 | Regular bottled carbonated soft drinks containing kola extract, except those with some real juice, in plastic bottles | 2002.. N 1997.. N | X X | S S | X X |
| 31211116N1 | Regular bottled carbonated soft drinks containing lemon, lime, and lemon-lime combinations, except those with some real juice, in plastic bottles | 2002.. N 1997.. N | X X | S S | X X |

See footnotes at end of table.

Table 6a. **Products Statistics: 2002 and 1997—Con.**

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

| Product code | Product | Number of companies with shipments of \$100,000 or more | Quantity of production for all purposes | Product shipments | |
|--------------|--|---|---|-------------------|-------------------------|
| | | | | Quantity | Value (\$1,000) |
| 312111 | Soft drink manufacturing—Con. | | | | |
| 3121111 | Bottled carbonated soft drinks—Con. | | | | |
| 31211116 | Bottled carbonated soft drinks in plastics bottles (regular and diet)—Con. | | | | |
| 31211116P1 | Carbonated waters, sparkling waters, and club soda (except those with some real juice), in plastic bottles mil cases, 192 oz case equiv. | 2002.. N 1997.. N | X X | S D | X X |
| 31211116Q1 | Other regular bottled carbonated soft drink flavors, including club soda, except those with some real juice, in plastic bottles mil cases, 192 oz case equiv. | 2002.. N 1997.. N | X X | S S | X X |
| 31211116R1 | Diet bottled carbonated soft drinks containing some real juice, in plastic bottles mil cases, 192 oz case equiv. | 2002.. N 1997.. N | X X | S S | X X |
| 31211116T1 | Diet bottled carbonated soft drinks containing kola extract, except those with some real juice, in plastic bottles mil cases, 192 oz case equiv. | 2002.. N 1997.. N | X X | S S | X X |
| 31211116U1 | Diet bottled carbonated soft drinks containing lemon, lime, and lemon-lime combinations, except those with some real juice, in plastic bottles mil cases, 192 oz case equiv. | 2002.. N 1997.. N | X X | S D | X X |
| 31211116V1 | Other diet bottled carbonated soft drink flavors (including carbonated waters, sparkling waters, and club soda, except those with some real juice) in plastics bottles mil cases, 192 oz case equiv. | 2002.. N 1997.. N | X X | S D | X X |
| 3121111Y | Bottled carbonated soft drinks, nsk | 2002.. N 1997.. N | X X | S D | X X |
| 3121111YVV | Bottled carbonated soft drinks, nsk | 2002.. N 1997.. N | X X | X X | 77 632 165 584 |
| 3121114 | Canned carbonated soft drinks | 2002.. N 1997.. N | X X | X X | 8 662 893 11 762 928 |
| 31211141 | Canned carbonated soft drinks | 2002.. N 1997.. N | X X | X X | 8 577 421 11 762 928 |
| 3121114100 | Canned carbonated soft drinks (value of quantity detail) mil cases, 192 oz case equiv. | 2002.. 67 1997.. 118 | X X | S S | 8 577 421 11 713 994 |
| 3121114111 | Regular canned carbonated soft drinks containing some real juice mil cases, 192 oz case equiv. | 2002.. N 1997.. N | X X | S D | X X |
| 3121114121 | Regular canned carbonated soft drinks containing kola extract, except those with some real juice mil cases, 192 oz case equiv. | 2002.. N 1997.. N | X X | S S | X X |
| 3121114131 | Regular canned carbonated soft drinks containing lemon, lime, and lemon-lime combinations, except those with some real juice mil cases, 192 oz case equiv. | 2002.. N 1997.. N | X X | S S | X X |
| 3121114141 | Carbonated waters, sparkling waters, and club soda, except those with some real juice, canned mil cases, 192 oz case equiv. | 2002.. N 1997.. N | X X | S S | X X |
| 3121114151 | Other regular canned carbonated soft drink flavors mil cases, 192 oz case equiv. | 2002.. N 1997.. N | X X | S D | X X |
| 3121114161 | Diet canned carbonated soft drinks containing some real juice mil cases, 192 oz case equiv. | 2002.. N 1997.. N | X X | S S | X X |
| 3121114171 | Diet canned carbonated soft drinks containing kola extracts, except those with some real juice mil cases, 192 oz case equiv. | 2002.. N 1997.. N | X X | S S | X X |
| 3121114181 | Diet canned carbonated soft drinks containing lemon, lime, and lemon-lime combinations, except those with some real juice mil cases, 192 oz case equiv. | 2002.. N 1997.. N | X X | S S | X X |
| 3121114191 | Diet canned carbonated waters, sparkling waters, and club soda, except those with some real juice mil cases, 192 oz case equiv. | 2002.. N 1997.. N | X X | S S | X X |
| 31211141A1 | Other diet canned carbonated soft drink flavors mil cases, 192 oz case equiv. | 2002.. N 1997.. N | X X | S S | X X |
| 3121114Y | Canned carbonated soft drinks, nsk | 2002.. N 1997.. N | X X | X X | 85 472 N |
| 3121114YVV | Canned carbonated soft drinks, nsk | 2002.. N 1997.. N | X X | X X | 85 472 N |
| 312111A | Non-carbonated soft drinks | 2002.. N 1997.. N | X X | X X | 5 842 512 5 817 078 |
| 312111A1 | Non-carbonated fruit drinks, cocktails, and ades containing some real juice, 16.9 oz (1/2 liter) container or less, except concentrates | 2002.. N 1997.. N | X X | X X | 1 222 242 1 187 495 |
| 312111A111 | Non-carbonated fruit drinks, cocktails, and ades containing some real juice, 16.9 oz (1/2 liter) container or less, except concentrates mil gal. | 2002.. 71 1997.. 80 | X X | S S | 1 222 242 1 187 495 |
| 312111A2 | Non-carbonated fruit drinks, cocktails, and ades containing some real juice, in other size containers (cartons, bottles, cans, etc.), except concentrates | 2002.. N 1997.. N | X X | X X | 2 841 830 2 096 786 |
| 312111A221 | Non-carbonated fruit drinks, cocktails, and ades containing some real juice, in other size containers (cartons, bottles, cans, etc.), except concentrates mil gal. | 2002.. 88 1997.. 140 | X X | S S | 2 841 830 2 096 786 |
| 312111A3 | All other non-carbonated soft drinks | 2002.. N 1997.. N | X X | X X | 1 766 677 2 532 797 |
| 312111A331 | Non-carbonated fruit drinks, cocktails, and ades concentrates containing some real juice mil gal. | 2002.. 31 1997.. 39 | X X | S P133.4 | 287 449 531 719 |
| 312111A341 | Non-carbonated fruit drinks, cocktails, and ades, containing no real juice, 16.9 oz (1/2 liter) container or less, except concentrates mil gal. | 2002.. 15 1997.. 24 | X X | D P83.8 | D 208 924 |
| 312111A351 | Non-carbonated fruit drinks, cocktails, and ades, containing no real juice, in other size containers (cartons, bottles, cans, etc.), except concentrates mil gal. | 2002.. 20 1997.. 29 | X X | D P156.2 | D 552 945 |

See footnotes at end of table.

Table 6a. **Products Statistics: 2002 and 1997—Con.**

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

| Product code | Product | Number of companies with shipments of \$100,000 or more | Quantity of production for all purposes | Product shipments | |
|--------------|--|---|---|-------------------|----------------------|
| | | | | Quantity | Value (\$1,000) |
| 312111 | Soft drink manufacturing—Con. | | | | |
| 312111A | Non-carbonated soft drinks—Con. | | | | |
| 312111A3 | All other non-carbonated soft drinks—Con. | | | | |
| 312111A361 | Non-carbonated fruit drinks, cocktails, and ades concentrates containing no real juice | 2002.. 5 1997.. 6 | X X | p.7 13.1 | 2 138 32 506 |
| 312111A371 | Canned iced tea (non-carbonated), with or without flavorings | 2002.. 22 1997.. 30 | X X | S S | 130 624 211 214 |
| 312111A381 | Bottled iced tea, with or without flavorings | 2002.. 27 1997.. 32 | X X | S p58.7 | 140 873 102 818 |
| 312111A391 | All other non-carbonated soft drinks | 2002.. 26 1997.. 39 | X X | S S | 154 828 892 671 |
| 312111AY | Non-carbonated soft drinks, nsk | 2002.. N 1997.. N | X X | X X | 11 763 — |
| 312111AYWV | Non-carbonated soft drinks, nsk | 2002.. N 1997.. N | X X | X X | 11 763 — |
| 312111W | Soft drink manufacturing, nsk, total | 2002.. N 1997.. N | X X | X X | 3 415 819 964 092 |
| 312111WY | Soft drink manufacturing, nsk, total | 2002.. N 1997.. N | X X | X X | 3 415 819 964 092 |
| 312111WYWW | Soft drink manufacturing, nsk, for nonadministrative-record establishments | 2002.. N 1997.. N | X X | X X | 3 258 566 742 252 |
| 312111WYWY | Soft drink manufacturing, nsk, for administrative-record establishments | 2002.. N 1997.. N | X X | X X | 157 253 221 840 |

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p—10 to 19 percent estimated; q—20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6b. **Product Class Shipments for Selected States: 2002 and 1997**

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

| NAICS product class code | Product class and geographic area | Value of product shipments (\$1,000) |
|--------------------------|-----------------------------------|--------------------------------------|
| 3121111 | Bottled carbonated soft drinks | |
| | United States | 2002.. 10 490 474 |
| | | 1997.. 9 094 971 |
| | Alabama | 2002.. 202 746 |
| | | 1997.. 212 274 |
| | Arizona | 2002.. 131 463 |
| | | 1997.. 121 327 |
| | California | 2002.. 1 476 336 |
| | | 1997.. 769 470 |
| | Colorado | 2002.. 134 296 |
| | | 1997.. 65 232 |
| | Florida | 2002.. 524 536 |
| | | 1997.. 388 114 |
| | Georgia | 2002.. 202 163 |
| | | 1997.. 359 770 |
| | Illinois | 2002.. 436 940 |
| | | 1997.. 171 744 |
| | Louisiana | 2002.. 257 334 |
| | | 1997.. 127 370 |
| | Maryland | 2002.. 216 922 |
| | | 1997.. 235 867 |
| | Michigan | 2002.. 508 641 |
| | | 1997.. 358 152 |
| | Minnesota | 2002.. 119 764 |
| | | 1997.. 149 565 |
| | Missouri | 2002.. 427 959 |
| | | 1997.. 225 118 |
| | New York | 2002.. 502 727 |
| | | 1997.. 626 309 |
| | North Carolina | 2002.. 519 937 |
| | | 1997.. 416 504 |
| | Ohio | 2002.. 1 019 287 |
| | | 1997.. 532 925 |
| | Oregon | 2002.. 67 393 |
| | | 1997.. 85 076 |
| | Pennsylvania | 2002.. 441 146 |
| | | 1997.. 555 191 |
| | South Carolina | 2002.. 182 476 |
| | | 1997.. 119 290 |
| | Tennessee | 2002.. 465 788 |
| | | 1997.. 281 952 |
| | Texas | 2002.. 439 467 |
| | | 1997.. 926 255 |
| | Utah | 2002.. 39 430 |
| | | 1997.. 83 434 |
| | Virginia | 2002.. 421 698 |
| | | 1997.. 512 414 |
| | Washington | 2002.. 95 232 |
| | | 1997.. 101 102 |
| | Wisconsin | 2002.. 68 089 |
| | | 1997.. 81 680 |
| 3121114 | Canned carbonated soft drinks | |
| | United States | 2002.. 8 662 893 |
| | | 1997.. 11 762 928 |
| | Alabama | 2002.. 229 124 |
| | | 1997.. 176 141 |
| | Arizona | 2002.. 207 249 |
| | | 1997.. 272 340 |
| | California | 2002.. 1 080 758 |
| | | 1997.. 1 263 479 |
| | Florida | 2002.. 545 598 |
| | | 1997.. 730 636 |
| | Georgia | 2002.. 222 707 |
| | | 1997.. 705 519 |
| | Illinois | 2002.. 287 120 |
| | | 1997.. 472 618 |
| | Maryland | 2002.. 281 136 |
| | | 1997.. 339 679 |
| | Michigan | 2002.. 335 927 |
| | | 1997.. 301 882 |
| | Minnesota | 2002.. 246 009 |
| | | 1997.. 363 269 |
| | New Jersey | 2002.. 126 316 |
| | | 1997.. 160 504 |
| | New York | 2002.. 442 050 |
| | | 1997.. 397 329 |
| | North Carolina | 2002.. 411 778 |
| | | 1997.. 324 617 |
| | Ohio | 2002.. 526 856 |
| | | 1997.. 773 820 |
| | Oregon | 2002.. 89 056 |
| | | 1997.. 137 663 |
| | Pennsylvania | 2002.. 241 948 |
| | | 1997.. 254 351 |
| | South Carolina | 2002.. 171 774 |
| | | 1997.. N |
| | Tennessee | 2002.. 250 075 |
| | | 1997.. 308 157 |
| | Texas | 2002.. 887 519 |
| | | 1997.. 1 008 679 |
| | Utah | 2002.. 55 281 |
| | | 1997.. 120 894 |
| | Virginia | 2002.. 263 818 |
| | | 1997.. 266 811 |
| | Washington | 2002.. 193 288 |
| | | 1997.. 245 254 |
| 312111A | Non-carbonated soft drinks | |
| | United States | 2002.. 5 842 512 |

See footnotes at end of table.

Table 6b. **Product Class Shipments for Selected States: 2002 and 1997—Con.**

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

| NAICS product class code | Product class and geographic area | Value of product shipments (\$1,000) |
|--------------------------|-----------------------------------|--------------------------------------|
| 312111A | Non-carbonated soft drinks—Con. | |
| | United States—Con. | |
| | 1997.. | 5 817 078 |
| | 2002.. | 12 466 |
| | Alabama | 4 418 |
| | 1997.. | 33 254 |
| | 2002.. | 46 021 |
| | Arizona | 438 487 |
| | 1997.. | 644 050 |
| | 2002.. | 7 882 |
| | California | N |
| | 1997.. | 190 804 |
| | 2002.. | 367 004 |
| | Colorado | 42 753 |
| | 1997.. | 29 554 |
| | 2002.. | 54 300 |
| | Florida | 384 297 |
| | 1997.. | 28 528 |
| | 2002.. | 6 385 |
| | Hawaii | 9 268 |
| | 1997.. | 2 835 |
| | 2002.. | 10 118 |
| | Illinois | 17 858 |
| | 1997.. | 265 996 |
| | 2002.. | 339 213 |
| | Iowa | 675 123 |
| | 1997.. | 388 856 |
| | 2002.. | 29 084 |
| | Kentucky | 38 540 |
| | 1997.. | 767 038 |
| | 2002.. | 681 718 |
| | Louisiana | 186 540 |
| | 1997.. | 97 685 |
| | 2002.. | 80 602 |
| | Massachusetts | 15 074 |
| | 1997.. | 181 532 |
| | 2002.. | 71 551 |
| | Michigan | 31 750 |
| | 1997.. | 13 505 |
| | 2002.. | 9 462 |
| | Minnesota | 16 810 |
| | 1997.. | 510 561 |
| | 2002.. | 725 573 |
| | New Jersey | 12 965 |
| | 1997.. | 13 923 |
| | 2002.. | 42 476 |
| | New York | 60 259 |
| | 1997.. | 903 112 |
| | 2002.. | 525 455 |
| | North Carolina | 5 915 |
| | 1997.. | 7 643 |
| | 2002.. | 96 898 |
| | Ohio | 80 429 |
| | 1997.. | 171 442 |
| | 2002.. | 200 291 |
| | Oklahoma | 169 353 |
| | 1997.. | N |
| | 2002.. | |
| | Oregon | |
| | 1997.. | |
| | 2002.. | |
| | Pennsylvania | |
| | 1997.. | |
| | 2002.. | |
| | South Carolina | |
| | 1997.. | |
| | 2002.. | |
| | Tennessee | |
| | 1997.. | |
| | 2002.. | |
| | Texas | |
| | 1997.. | |
| | 2002.. | |
| | Utah | |
| | 1997.. | |
| | 2002.. | |
| | Virginia | |
| | 1997.. | |
| | 2002.. | |
| | Washington | |
| | 1997.. | |
| | 2002.. | |
| | Wisconsin | |
| | 1997.. | |
| | 2002.. | |

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

| Material code | Material consumed | Quantity | Delivered cost (\$1,000) |
|---------------|---|----------|--------------------------|
| 312111 | Soft drink manufacturing | | |
| 00900001 | Total materials | X | 17 539 201 |
| |2002.. | X | 16 940 031 |
| |1997.. | X | 42 994 |
| 31131001 | Sugar, cane and beet (sugar solids) 1,000 s tons | 107.5 | N |
| |2002.. | N | 184 276 |
| |1997.. | N | 343 147 |
| 31122105 | Fructose corn syrup (50 percent or less) (solids) mil lb. | 91 915.7 | |
| |2002.. | 164.3 | |
| |1997.. | | |
| 31122107 | Fructose corn syrup (50 percent or more) (solids) mil lb. | 219.0 | 940 778 |
| |2002.. | 930.7 | 1 027 132 |
| |1997.. | | |
| 31100003 | Other natural sweeteners (including dextrose, honey, molasses, and blends of corn sweeteners and sugar) (solids) mil lb. | 84.6 | 22 627 |
| |2002.. | 128.3 | 26 000 |
| |1997.. | | |
| 32510057 | Artificial sweeteners (solids) mil lb. | 23.5 | 33 746 |
| |2002.. | 296.9 | 25 846 |
| |1997.. | | |
| 31193001 | Liquid beverage base concentrates with some juice content (finished drink basis) mil cases, 192 oz case equiv. | S | 302 139 |
| |2002.. | 441.4 | 275 823 |
| |1997.. | | |
| 31193003 | Other liquid beverage base concentrates (finished drink basis) mil cases, 192 oz case equiv. | 683.2 | 5 817 155 |
| |2002.. | 464.7 | 4 232 665 |
| |1997.. | | |
| 31193005 | Liquid beverage base syrups (finished drink basis) mil cases, 192 oz case equiv. | S | 927 952 |
| |2002.. | S | 815 154 |
| |1997.. | | |
| 31142103 | Fruit juices, concentrated mil gal. | 62.3 | 260 221 |
| |2002.. | S | 357 830 |
| |1997.. | | |
| 00190050 | Plastics wrappings, trays, carriers, etc. (including preforms) mil cases, 192 oz case equiv. | X | 380 697 |
| |2002.. | X | 313 753 |
| |1997.. | X | 1 187 105 |
| 32221001 | Paperboard containers, boxes, and corrugated paperboard mil cases, 192 oz case equiv. | X | 491 787 |
| |2002.. | X | |
| |1997.. | X | |
| 32610027 | Plastics bottles and cans mil cases, 192 oz case equiv. | X | 2 383 385 |
| |2002.. | X | 1 670 628 |
| |1997.. | X | |
| 32721309 | Glass containers, refillable, with or without paperboard wrapping mil cases, 192 oz case equiv. | X | 41 160 |
| |2002.. | X | 42 919 |
| |1997.. | X | |
| 32721311 | Glass containers, nonrefillable, with or without paperboard wrapping or plastics shielding mil cases, 192 oz case equiv. | X | 181 002 |
| |2002.. | X | 333 256 |
| |1997.. | X | |
| 33243101 | Metal cans, lids, and ends mil cases, 192 oz case equiv. | X | 3 389 061 |
| |2002.. | X | 3 799 676 |
| |1997.. | X | |
| 00970099 | All other materials and components, parts, containers, and supplies mil cases, 192 oz case equiv. | X | 1 103 660 |
| |2002.. | X | 1 389 457 |
| |1997.. | X | |
| 00971000 | Materials, ingredients, containers, and supplies, nsk mil cases, 192 oz case equiv. | X | 341 243 |
| |2002.. | X | 1 794 958 |
| |1997.. | X | |

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.